



REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	NEW RELEASE	8/11/03	
B	UPDATE TO CURRENT FORMAT	6/2/10	1316
C	NEW FINISH PER SFS-01-001	1/23/15	1749

- NOTE:
- GRIP RANGE: .140 - .200
  - HOLE SIZE: .332 +.006/-.000 AFTER ALL APPLIED FINISHES.
  - INSTALLED LENGTH: .450 REF.
  - LUBRICATION: NONE
  - INSTALLATION TOOL: SPIN-PULL
  - MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH $\pm 1$ BEND $\pm 1$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		NAME	DATE
		MATERIAL C1008/C1010/C1110		DRAWN	JLA 8/11/03
		FINISH ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001		CHECKED	
				ENG APPR.	JLA 8/11/03
				MFG APPR.	AJP 8/11/03
				Q.A.	
				COMMENTS:	
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NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE: <b>FLAT HEAD OPEN END</b>		
SIZE <b>A</b>	DWG. NO. CA-2520S-200	REV C
SCALE: 3:1	WEIGHT: .0046 kg	SHEET 1 OF 1