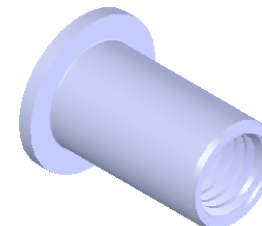


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	8/11/03	
B	UPDATE TO CURRENT FORMAT	6/3/10	1316
C	NEW FINISH PER SFS-01-001	1/23/15	1749

NOTE:

- GRIP RANGE: .150 - .250
- HOLE SIZE: .625 +.010/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .630 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: MS 100 SPIN PULL
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.



PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL C1008/C1010/C1110 FINISH ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001			NAME DATE
			DRAWN	JLA	8/11/03
			CHECKED		
			ENG APPR.	JLA	8/11/03
			MFG APPR.	AJP	8/11/03
			Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
FLAT HEAD OPEN END

SIZE A	DWG. NO. CA-5013S-250	REV C
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SCALE: 1.5:1 | WEIGHT: .0207 kg | SHEET 1 OF 1