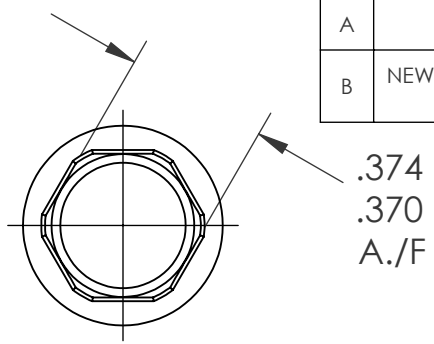
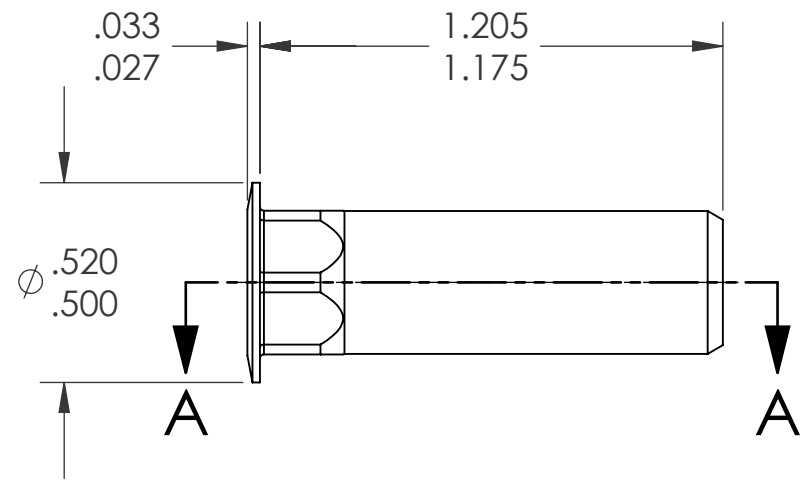
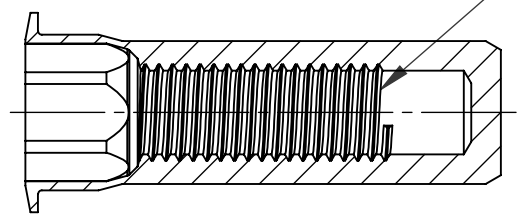


REVISIONS

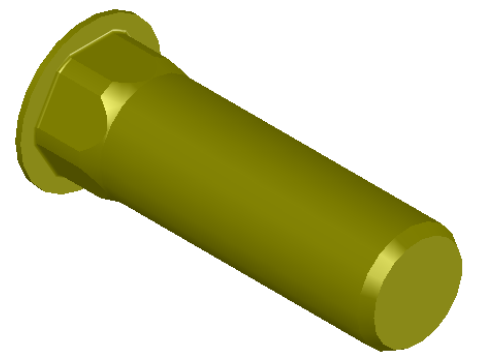
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	8/11/03	
B	NEW FINISH PER SFS-01-001, SC2	1/21/15	1745



1/4-28 UNF 2B  
PER ASME B1.1  
MINOR DIA.: .211 - .220



SECTION A-A

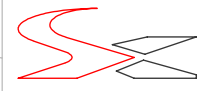


NOTE:

- GRIP RANGE: .027 - .165
- HOLE SIZE: .375 +.004/-.000 A/F AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 1.015 MAX.
- INSTALLED THREAD DEPTH: .945 REF.
- LUBRICATION: OIL
- INSTALLATION TOOL: SSG 802 SPIN SPIN

**PROPRIETARY AND CONFIDENTIAL**  
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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002	DRAWN	JLA 8/11/03
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JLA 8/11/03
		C1008/C1010	MFG APPR.	AJP 8/11/03
		FINISH	Q.A.	
		ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		



TITLE:  
HALF HEX LARGE FLANGE CLOSED END

SIZE DWG. NO. REV  
**A** CAH2-2528-165B B

SCALE: 2:1 WEIGHT: .0100 kg SHEET 1 OF 1