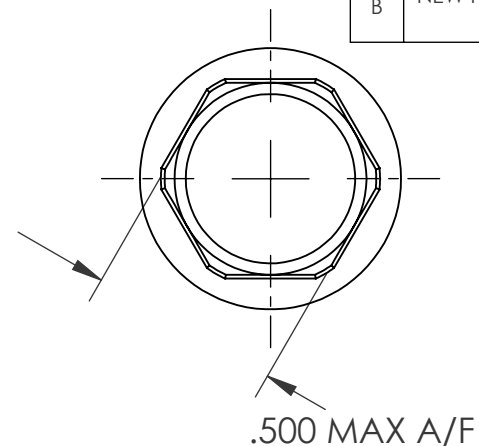
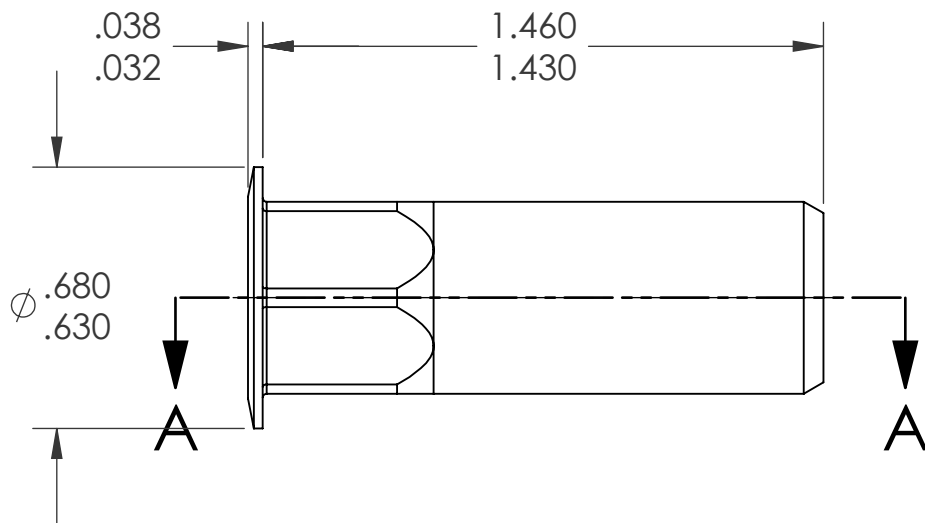
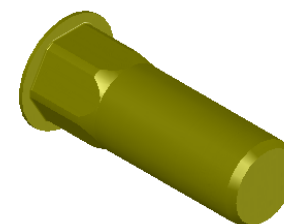


5/16-18 UNC 2B
PER ASME B1.1
MINOR DIA.: .252 -.265



NOTE:

1. GRIP RANGE: .150 - .312
2. HOLE SIZE: .500 +.004/-.000 A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 1.220 MAX.
4. INSTALLED THREAD DEPTH: 1.170 REF.
5. LUBRICATION: OIL
6. INSTALLATION TOOL: SSG 803 SPIN SPIN

SECTION A-A

REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	8/11/03	
B	NEW FINISH PER SFS-01-001, SC2	1/21/15	1745

PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, ARE THE PROPERTY OF SHEREX, AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.			UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	JLA	8/11/03			
			INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED					
			MATERIAL	ENG APPR.	JLA	8/11/03			
			C1008/C1010	MFG APPR.	AJP	8/11/03			
			FINISH	Q.A.					
	NEXT ASSY	USED ON	ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			TITLE: HALF HEX LARGE FLANGE CLOSED END		
	APPLICATION		DO NOT SCALE DRAWING						
							SIZE DWG. NO.	REV	
							A CAH2-3118-312B	B	
							SCALE: 2:1	WEIGHT: .0217 kg	SHEET 1 OF 1

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