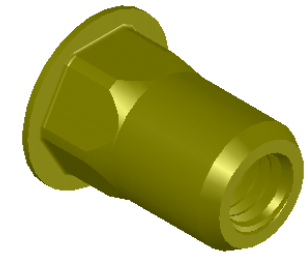
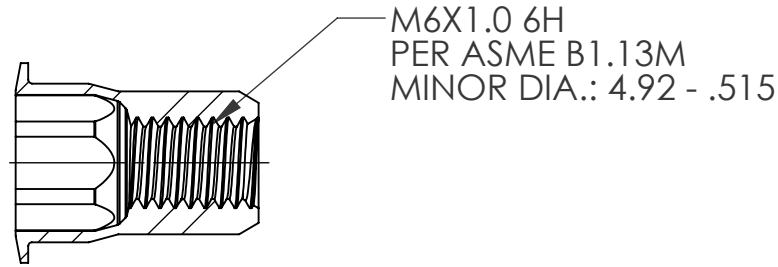
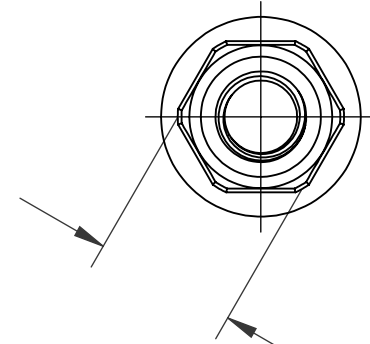


| REVISIONS |                                |         |      |
|-----------|--------------------------------|---------|------|
| REV.      | DESCRIPTION                    | DATE    | ECN  |
| A         | INITIAL RELEASE                | 8/11/03 |      |
| B         | NEW FINISH PER SFS-01-001, SC2 | 1/21/15 | 1745 |




SECTION A-A  
SCALE 2 : 1

- NOTE:
- GRIP RANGE: 0.7 - 4.2
  - HOLE SIZE: 9.53 +0.1/-0.0 A/F AFTER ALL APPLIED FINISHES.
  - INSTALLED LENGTH: 10.16 MAX.
  - LUBRICATION: WAX
  - INSTALLATION TOOL: SSG 802 SPIN SPIN

**PROPRIETARY AND CONFIDENTIAL**  
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|             |         |  |                         |             |
|-------------|---------|--|-------------------------|-------------|
|             |         | UNLESS OTHERWISE SPECIFIED:  | NAME                    | DATE        |
|             |         | DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCES:<br>ANGULAR: MACH ± 1 BEND ± 1<br>ONE PLACE DECIMAL ± 0.10<br>TWO PLACE DECIMAL ± 0.05 | DRAWN                   | JLA 8/11/03 |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994  | CHECKED                 |             |
|             |         | MATERIAL   | ENG APPR.               | JLA 8/11/03 |
|             |         | C1008/C1010  | MFG APPR.               | AJP 8/11/03 |
|             |         | FINISH   | Q.A.                    |             |
|             |         | ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2   | COMMENTS:               |             |
| NEXT ASSY   | USED ON |  | E-mail: info@sherex.com |             |
|             |         |  | www.sherex.com          |             |
|             |         |  | Phone: 866-474-3739     |             |
|             |         |  | Fax: 716-875-0358       |             |
| APPLICATION |         | DO NOT SCALE DRAWING   |                         |             |

|   |                  |              |
|---|------------------|--------------|
|  |                  |              |
| TITLE:  |                  |              |
| LARGE FLANGE SEMI HEX   |                  |              |
| SIZE DWG. NO.   | REV              |              |
| <b>A</b> CAH2-610-4.2   | B                |              |
| SCALE: 2:1  | WEIGHT: .0047 kg | SHEET 1 OF 1 |