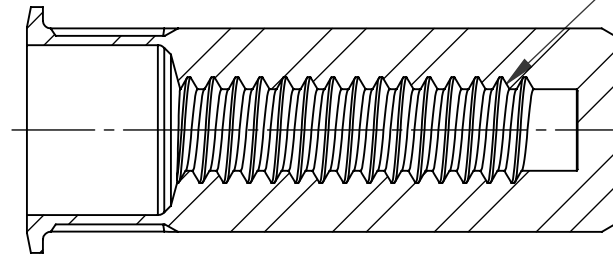
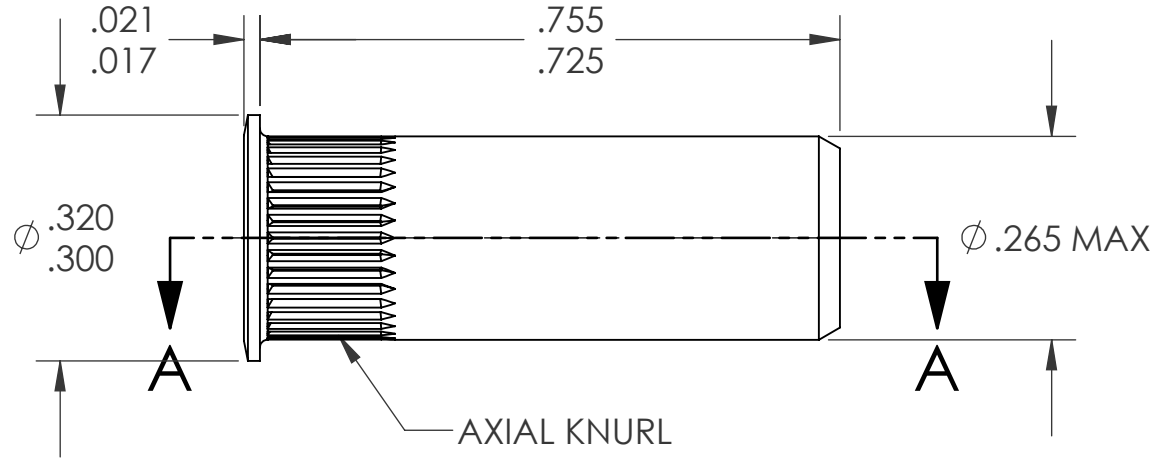
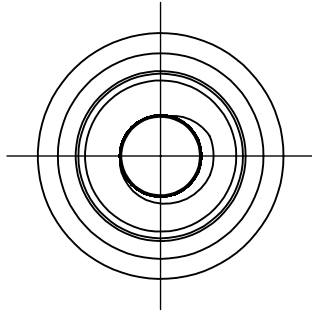
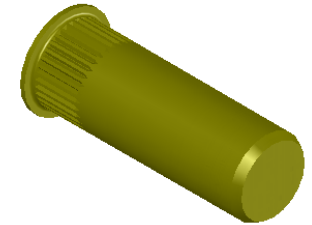


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/23/05	
B	NEW FINISH PER SFS-01-001, SC2	1/19/15	1739



#6-32 UNC 2B  
PER ASME B1.1  
MINOR DIA.: .104 - .114



SECTION A-A


NOTE:

- GRIP RANGE: .020 - .080
- HOLE SIZE: .266 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .640 MAX.
- INSTALLED THREAD DEPTH: .610 REF.
- LUBRICATION: OIL
- INSTALLATION TOOL: SSG 801 SPIN SPIN

**PROPRIETARY AND CONFIDENTIAL**

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002	DRAWN	TOO 5/23/05
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	TOO 5/23/05
		C1008/C1010	MFG APPR.	AJP 5/23/05
		FINISH	Q.A.	
		ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS:	
NEXT ASSY	USED ON		E-mail: <a href="mailto:info@sherex.com">info@sherex.com</a>	
			<a href="http://www.sherex.com">www.sherex.com</a>	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
	APPLICATION	DO NOT SCALE DRAWING		

		
TITLE:		
SMALL FLANGE CLOSED END		
SIZE DWG. NO.		REV
<b>A</b>	CAK2-0632-080B	<b>B</b>
SCALE: 2:1	WEIGHT: .0038 kg	SHEET 1 OF 1