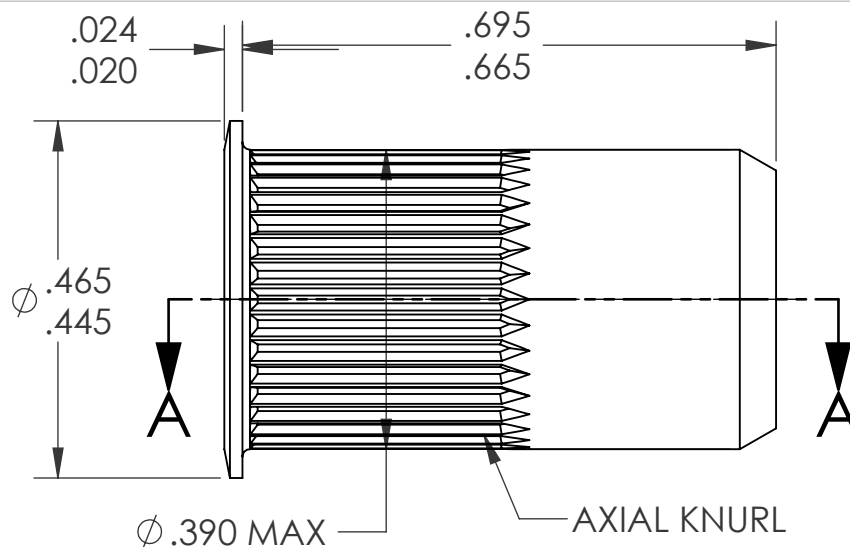


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	4/24/09	1172



1/4-28 UNF 2B
PER ASME B1.1
MINOR DIA.: .211 - .220

NOTE:

1. GRIP RANGE: .165 - .260
2. HOLE SIZE: .391 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .380 MAX.
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL

THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, ARE THE PROPERTY OF SHEREX, AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY.

SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002		DRAWN	TWR 4/24/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL		ENG APPR.	JVK 4/24/09
		5056 ALUMINUM		MFG APPR.	
		FINISH		Q.A.	JVK 4/24/09
		NONE		COMMENTS:	
NEXT ASSY		USED ON		E-mail: info@sherex.com	
				www.sherex.com	
				Phone: 866-474-3739	
				Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING			



TITLE:

SMALL FLANGE OPEN END

SIZE	DWG. NO.	REV
A	CAK3-2528-260	A
SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1