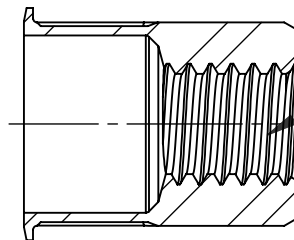
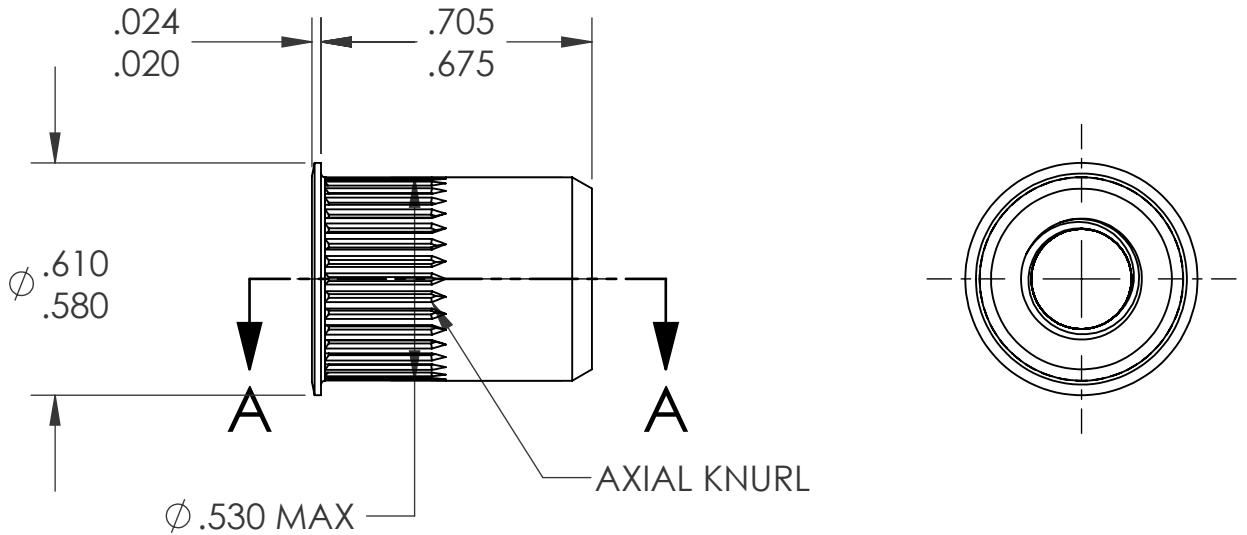
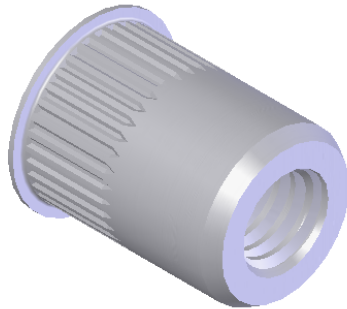


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	4/24/09	1172




5/16-18 UNC 2B
PER ASME B1.1
MINOR DIA.: .252 - .265

SECTION A-A

NOTE:

- GRIP RANGE: .027 - .150
- HOLE SIZE: .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .470 MAX.
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 803 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002		DRAWN	TWR		4/24/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED			
		MATERIAL		ENG APPR.	JVK		4/24/09
		5056 ALUMINUM		MFG APPR.			
		FINISH		Q.A.	JVK	4/24/09	
		NONE		COMMENTS:		TITLE: SMALL FLANGE OPEN END	
NEXT ASSY	USED ON			E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			
APPLICATION		DO NOT SCALE DRAWING		SIZE	DWG. NO.	REV	
				A	CAK3-3118-150	A	
				SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1	