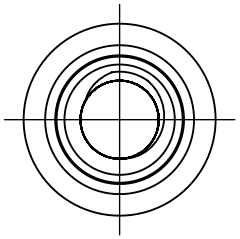

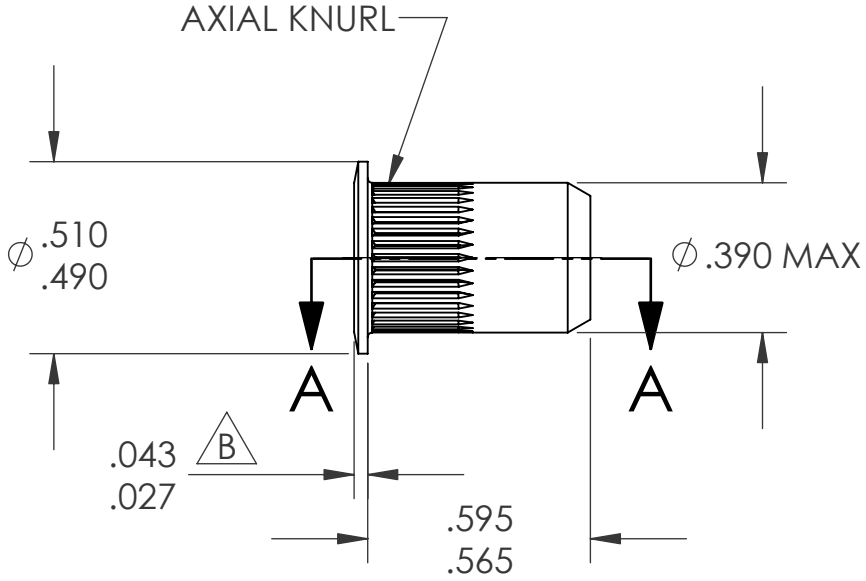

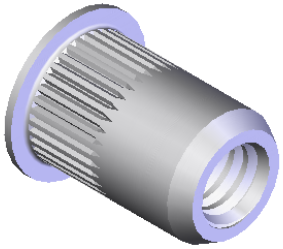

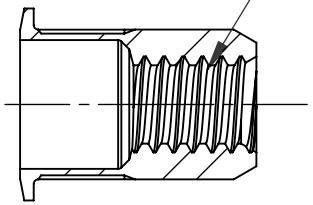

SECTION A-A

NOTE:
1. GRIP RANGE: .027 - .165
2. HOLE SIZE: .391 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .380 MAX.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: MS 50 SPIN PULL

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	NEW RELEASE	5/23/2005	TOO
	B	ECN 1053	10/16/2007	TOO

PROPRIETARY AND CONFIDENTIAL

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NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1 BEND ±1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.002

INTERPRET GEOMETRIC TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL
302/303 STAINLESS

FINISH
PASSIVATE

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	TOO	5/23/05
CHECKED		
ENG APPR.	TOO	5/23/05
MFG APPR.	AJP	5/23/05
Q.A.		

COMMENTS:

E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358

TITLE:
LARGE FLANGE OPEN END

SIZE	DWG. NO.	REV
A	CAL1-2520-165	B

SCALE: 2:1	WEIGHT:.0046 kg	SHEET 1 OF 1

5 4 3 2 1