



SECTION A-A

NOTE:

1. GRIP RANGE: .027 - .165
2. HOLE SIZE: .391 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 1.005 MAX.
4. INSTALLED THREAD DEPTH: .895 REF.
5. LUBRICATION: NONE
6. INSTALLATION TOOL: MS 50 SPIN PULL

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	NEW RELEASE	5/23/2005	TOO
	B	ECN 1053	10/17/2007	TOO

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TOO 5/23/05
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	TOO 5/23/05
		302/303 STAINLESS	MFG APPR.	AJP 5/23/05
		FINISH	Q.A.	
		PASSIVATE	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		

TITLE:
LARGE FLANGE CLOSED END

SIZE DWG. NO.
A CAL1-2520-165B

REV
B

SCALE: 2:1 **WEIGHT: .0118 kg** **SHEET 1 OF 1**