



**NOTE:**

1. GRIP RANGE: 0.7 - 4.2
2. HOLE SIZE: 10.00 +0.15/-0.0 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 9.65 MAX.
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	NEW RELEASE	7/31/2006	TOO
	B	MODIFIED DESIGN	11/21/2006	TOO

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05		DRAWN	TOO 11/20/06
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
MATERIAL		ENG APPR.	TOO 11/20/06
C1008/C1010		MFG APPR.	AJP 11/20/06
FINISH		Q.A.	
ZINC PLATE YELLOW DICHROMATE PER ASTM B633 Fe/Zn 8um TYPE II		COMMENTS:	
NEXT ASSY	USED ON	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING	

**TITLE:**  
 LARGE FLANGE, OPEN END W/ WEDGES

SIZE DWG. NO. **A** CAL2-610-4.2W REV **B**

SCALE: 2:1 WEIGHT: .0048 kg SHEET 1 OF 1