



NOTE:

1. GRIP RANGE: .030 MIN.
2. HOLE SIZE:
 1. .030 - .090 MT'L THICK.: .2500 AFTER ALL APPLIED FINISHES.
 2. .091 - .124 MT'L THICK.: .2570 AFTER ALL APPLIED FINISHES.
 3. .125 - .186 MT'L THICK.: .2656 AFTER ALL APPLIED FINISHES.
 4. .187 - OVER MT'L THICK.: .2656 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 801 SPIN SPIN

SECTION A-A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .002$	DRAWN	JLA	8/11/03
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	JLA	8/11/03
		12L14	MFG APPR.	AJP	8/11/03
		FINISH	Q.A.		
		CADMIUM PER QQ-P-416 TYPE I CLASS 3	COMMENTS:	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
SMALL FLANGE SWAGING

SIZE DWG. NO. REV
A CAT2-0832 A

SCALE: 2:1 WEIGHT: .0010 kg SHEET 1 OF 1