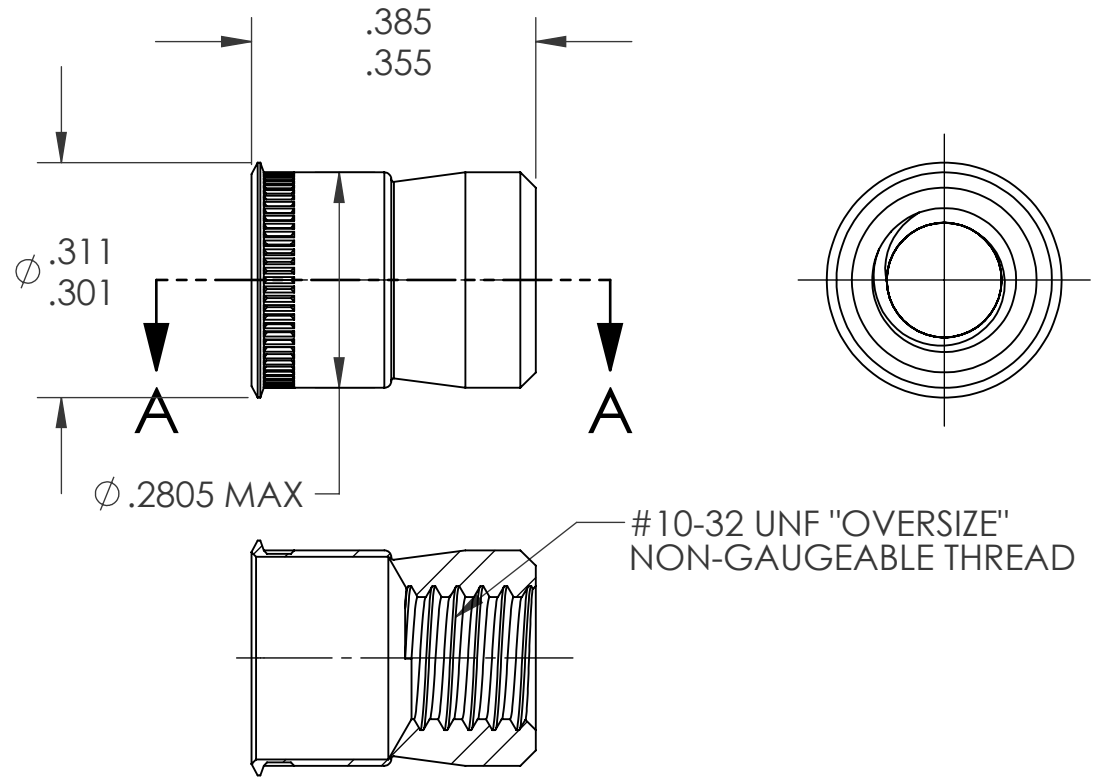
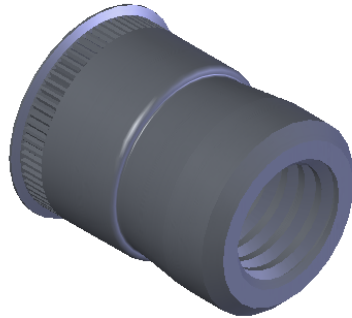


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/19/09	1184




SECTION A-A

NOTE:

1. GRIP RANGE: .030 MIN.
2. HOLE SIZE:
 1. .030 - .090 MT'L THICK.: .2812 AFTER ALL APPLIED FINISHES.
 2. .091 - .124 MT'L THICK.: .2900 AFTER ALL APPLIED FINISHES.
 3. .125 - .186 MT'L THICK.: .2900 AFTER ALL APPLIED FINISHES.
 4. .187 - OVER MT'L THICK.: .2969 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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 SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002	DRAWN	TWR 5/19/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL 304L STAINLESS	ENG APPR.	JVK 5/19/09
		FINISH TIN ALLOY PER ASTM B545	MFG APPR.	
NEXT ASSY	USED ON		Q.A.	JVK 5/19/09
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:	

			
			TITLE: CADMIUM FREE SMALL FLANGE SWAGING
SIZE DWG. NO. A CFT1-1032	REV A		
SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1	