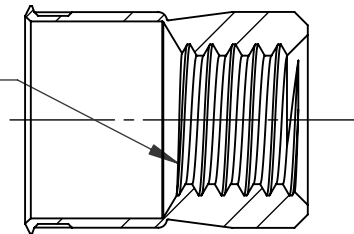


M10X1.5 "OVERSIZE"  
NON-GAUGEABLE THREAD




SECTION A-A

NOTE:

1. GRIP RANGE: 0.76 MIN.
2. HOLE SIZE:
  1. 0.76 - 2.29 MT'L THICK.: 14.28 AFTER ALL APPLIED FINISHES.
  2. 2.31 - 3.15 MT'L THICK.: 14.28 AFTER ALL APPLIED FINISHES.
  3. 3.17 - 4.72 MT'L THICK.: 14.68 AFTER ALL APPLIED FINISHES.
  4. 4.72 - OVER MT'L THICK.: 14.68 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 803 SPIN SPIN

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05		DRAWN	JLA	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		
		MATERIAL		ENG APPR.	JLA	8/11/03
		12L14		MFG APPR.	AJP	8/11/03
		FINISH		Q.A.		
		TIN ALLOY PER ASTM B545		COMMENTS:		<b>TITLE:</b> <b>CADMIUM FREE          SMALL FLANGE SWAGING</b>
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
APPLICATION				SIZE DWG. NO.	REV	
				<b>A</b>	CFT2-1015	<b>A</b>
				SCALE: 2:1	WEIGHT: .0078 kg	SHEET 1 OF 1