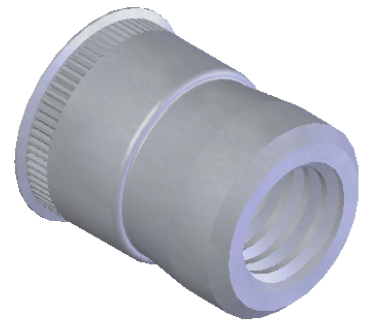


SECTION A-A

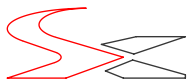
NOTE:

1. GRIP RANGE: .030 MIN.
2. HOLE SIZE:
  1. .030 - .090 MT'L THICK.: .2812 AFTER ALL APPLIED FINISHES.
  2. .091 - .124 MT'L THICK.: .2900 AFTER ALL APPLIED FINISHES.
  3. .125 - .186 MT'L THICK.: .2900 AFTER ALL APPLIED FINISHES.
  4. .187 - OVER MT'L THICK.: .2969 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION:
5. INSTALLATION TOOL: SSG 802 SPIN SPIN



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 SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	JLA 8/11/03
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JLA 8/11/03
		12L14	MFG APPR.	AJP 8/11/03
		FINISH	Q.A.	
		TIN ALLOY PER ASTM B545	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		

		
TITLE:		
<p style="text-align: center;"><b>CADIUM FREE SMALL FLANGE SWAGING</b></p>		
SIZE	DWG. NO.	REV
<b>A</b>	CFT2-1032	A
SCALE: 2:1	WEIGHT: .0010 kg	SHEET 1 OF 1