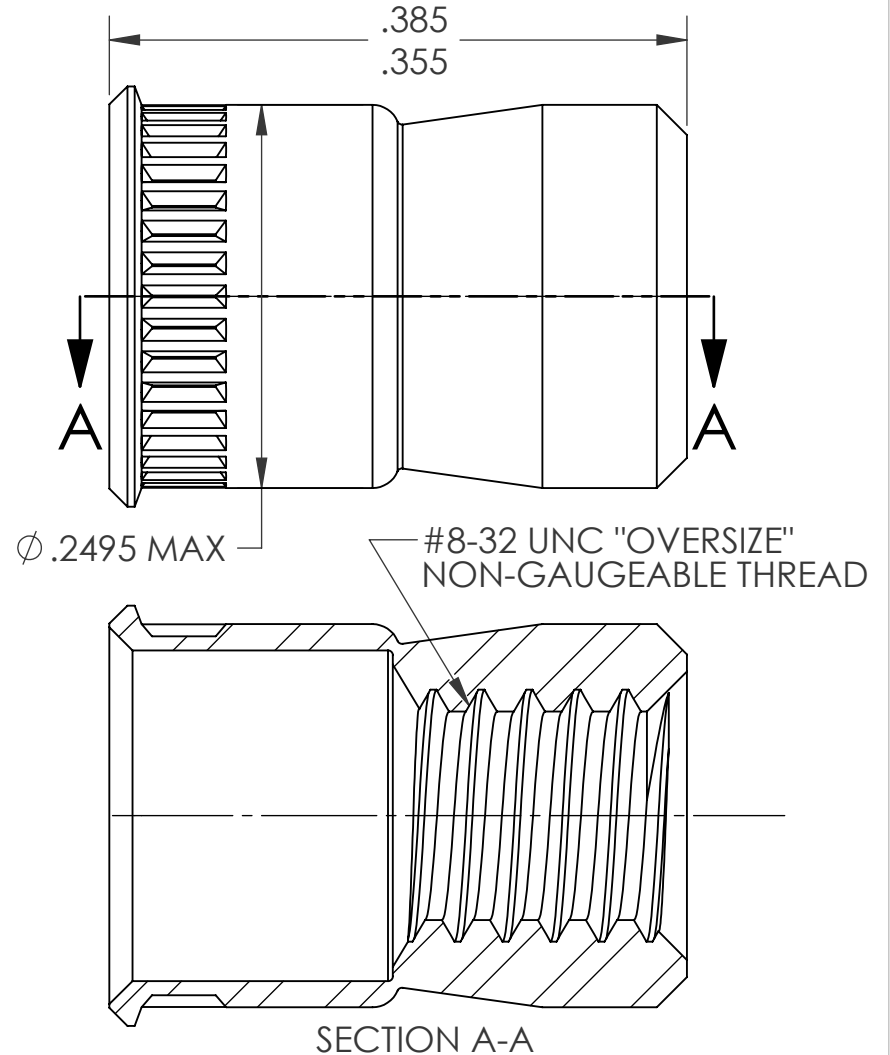
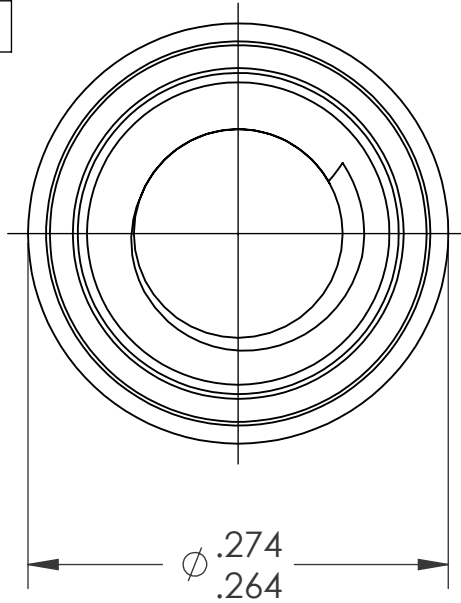
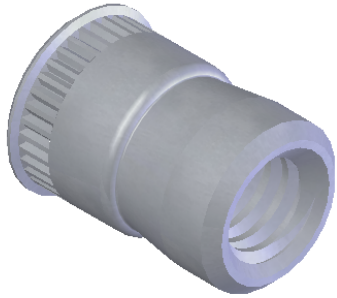


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/18/09	1184



NOTE:

- GRIP RANGE: .030 MIN.
- HOLE SIZE:
 - .030 - .090 MT'L THICK.: .2500 AFTER ALL APPLIED FINISHES.
 - .091 - .124 MT'L THICK.: .2570 AFTER ALL APPLIED FINISHES.
 - .125 - .186 MT'L THICK.: .2656 AFTER ALL APPLIED FINISHES.
 - .187 - OVER MT'L THICK.: .2656 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 801 SPIN SPIN

SECTION A-A

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .002$		DRAWN	TWR 5/18/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL		ENG APPR.	JVK 5/18/09
		6061-T6 ALUMINUM		MFG APPR.	
		FINISH		Q.A.	JVK 5/18/09
		TIN ALLOY PER ASTM B545		COMMENTS:	
NEXT ASSY	USED ON	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
SMALL FLANGE SWAGING

SIZE DWG. NO. REV
A CFT3-0832 A

SCALE: 2:1 WEIGHT: kg SHEET 1 OF 1