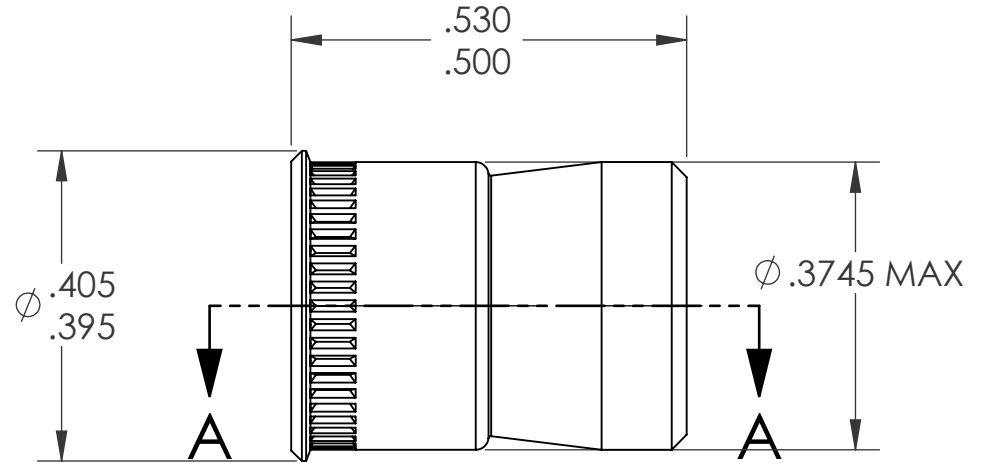
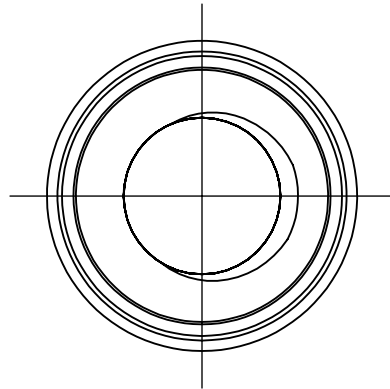
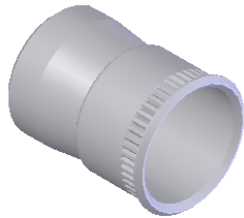
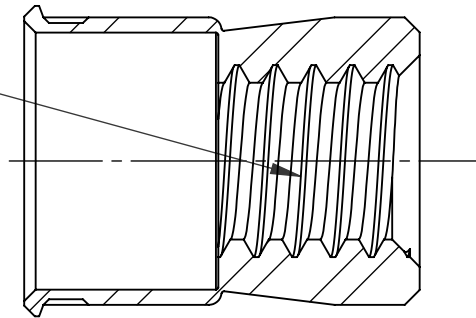


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/20/09	1184



1/4-20 UNC "OVER SIZE"
NON-GAUGEABLE THREAD



SECTION A-A

NOTE:

1. GRIP RANGE: .030 MIN.
2. HOLE SIZE:
 1. .030 - .090 MT'L THICK.: .3750 AFTER ALL APPLIED FINISHES.
 2. .091 - .124 MT'L THICK.: .3750 AFTER ALL APPLIED FINISHES.
 3. .125 - .186 MT'L THICK.: .3860 AFTER ALL APPLIED FINISHES.
 4. .187 - OVER MT'L THICK.: .3906 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002		DRAWN	TWR 5/20/09	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		
		MATERIAL		ENG APPR.	JVK 5/20/09	
		6061-T6 ALUMINUM		MFG APPR.		
		FINISH		Q.A.	JVK 5/20/09	TITLE: CADMIUM FREE SMALL FLANGE SWAGING
NEXT ASSY	USED ON	TIN ALLOY PER ASTM B545		COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING		E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
				SIZE DWG. NO.	REV	
				A	CFT3-2520	A
				SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1