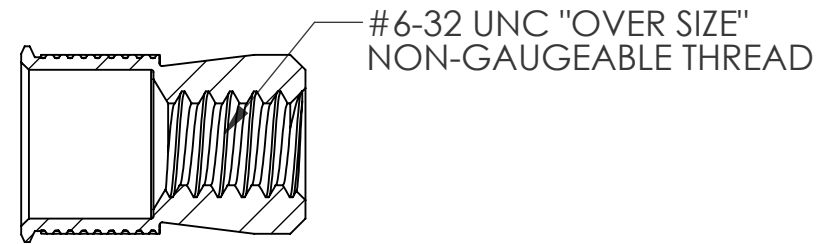
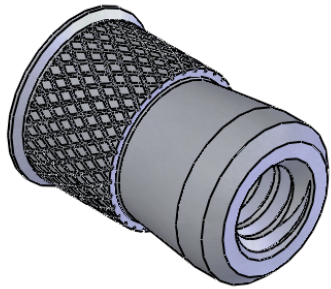
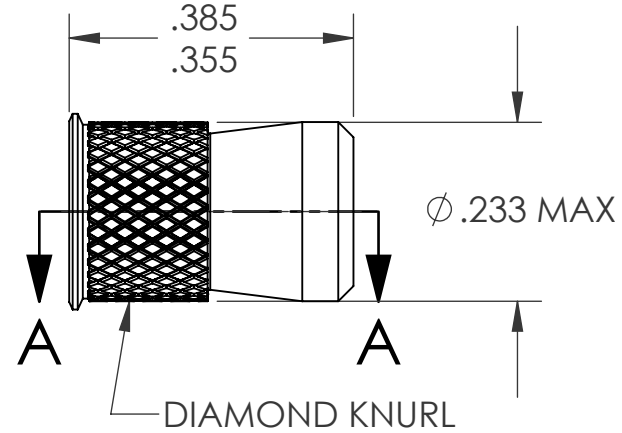
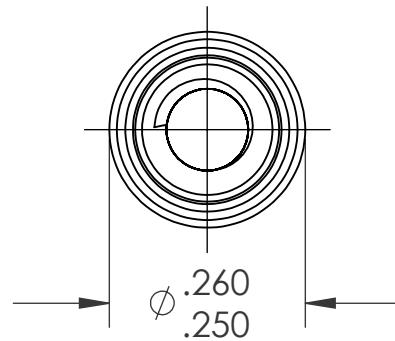


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/12/09	1182



SECTION A-A
SCALE 4 : 1

NOTE:

- GRIP RANGE: .062 MIN.
- HOLE SIZE: .234 +.005/- .000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 801 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002		DRAWN	TWR		5/12/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED			
		MATERIAL		ENG APPR.	JVK		5/12/09
		6061-T6 ALUMINUM		MFG APPR.			
		FINISH		Q.A.	JVK	5/12/09	
		TIN ALLOY PER PER ASTM B545		COMMENTS:		TITLE: CADMIUM FREE KNURLED BODY SWAGING	
NEXT ASSY	USED ON			E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			
APPLICATION		DO NOT SCALE DRAWING					
				SIZE DWG. NO.	REV		
				A	CFW3-0632	A	
				SCALE: 2:1	WEIGHT: .0010 kg	SHEET 1 OF 1	