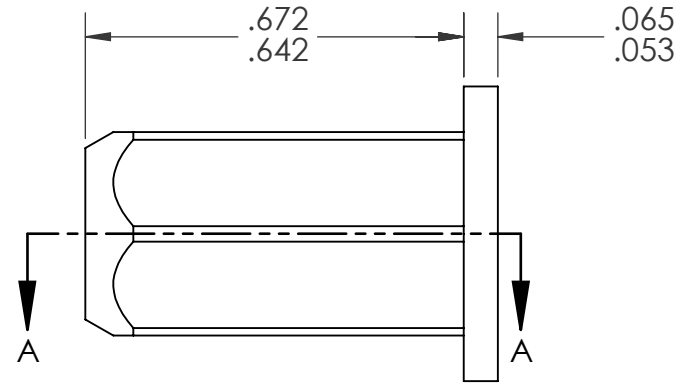
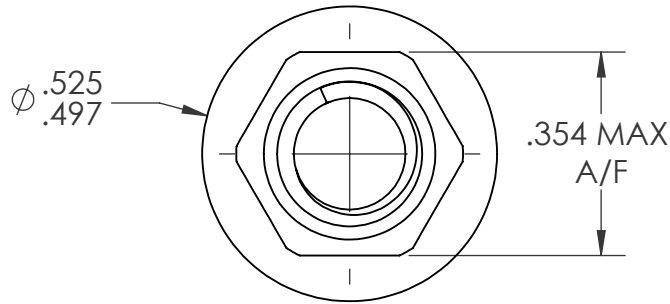
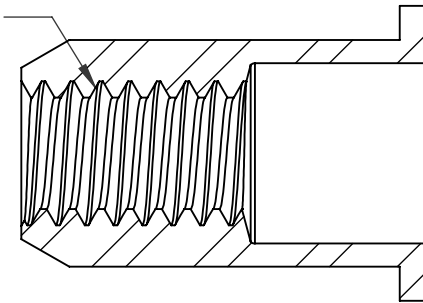


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/17/14	1707



1/4-20 UNC 2B
PER ASME B1.1
MINOR DIA.: .196 - .207



SECTION A-A
SCALE 3 : 1

NOTE:

- GRIP RANGE: .040 - .138
- HOLE SIZE: .354 +.004/-0.000 A/F AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .469 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
- THREAD PROOF LOAD MEETS GRADE 5 PER SAE J995: 4,250LBF

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	DRAWN	MJK 10/17/14
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JVK 10/17/14
		C1008/C1010	MFG APPR.	
		FINISH	Q.A.	JR 10/17/14
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
	APPLICATION	DO NOT SCALE DRAWING		



TITLE:

LARGE FLANGE FULL HEX

SIZE DWG. NO.

A

FHL2-2520-138

REV

A

SCALE: 2:1 WEIGHT:

SHEET 1 OF 1