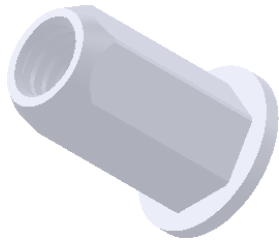
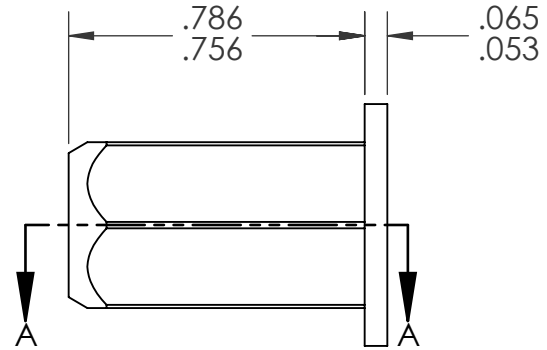
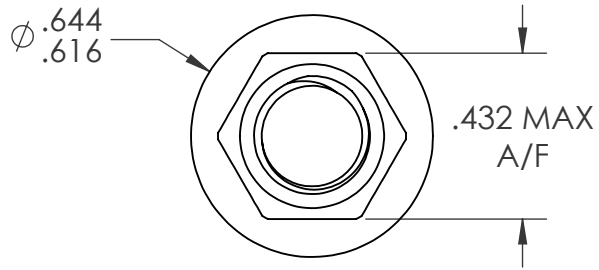
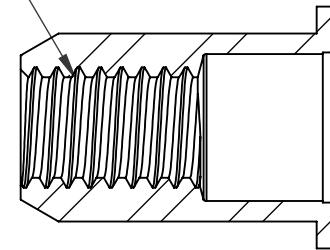


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/17/14	1707



5/16-18 UNC 2B  
PER ASME B1.1  
MINOR DIA.: .252 - .265



SECTION A-A

NOTE:

- GRIP RANGE: .031 - .157
- HOLE SIZE:  $.433 +.004/-0.000$  A/F AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .535 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
- THREAD PROOF LOAD MEETS GRADE 5 PER SAE J995: 6,950LBF

**PROPRIETARY AND CONFIDENTIAL**

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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH $\pm 1$ BEND $\pm 1$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	DRAWN	MJK 10/17/14
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JVK 10/17/14
		C1008/C1010	MFG APPR.	
		FINISH	Q.A.	JR 10/17/14
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001	COMMENTS:	
NEXT ASSY	USED ON		E-mail: <a href="mailto:info@sherex.com">info@sherex.com</a> www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		



TITLE:

LARGE FLANGE FULL HEX

SIZE DWG. NO.

**A** FHL2-3118-157

REV

**A**

SCALE: 2:1 WEIGHT:

SHEET 1 OF 1