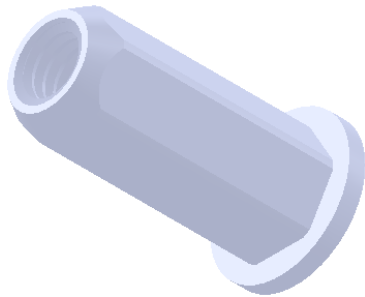
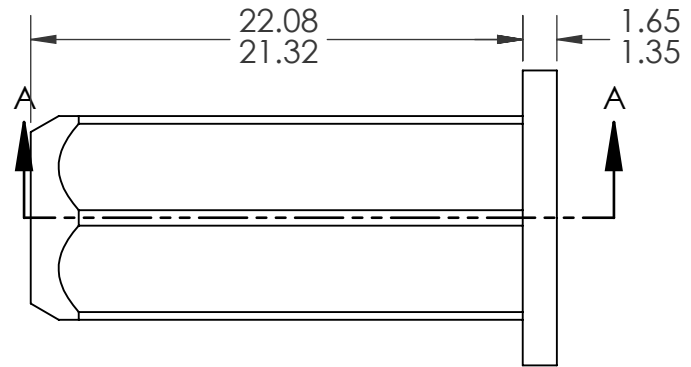
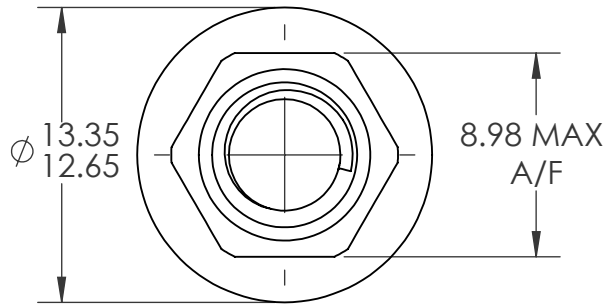
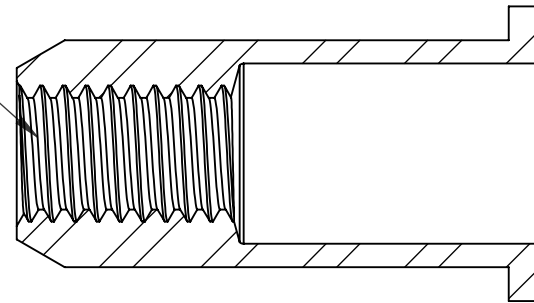


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/17/14	1707



M6X1.0 6H  
PER ASME B1.13M  
MINOR DIA.: 4.92 - 5.15




SECTION A-A  
SCALE 3 : 1

**NOTE:**

- GRIP RANGE: 6.0 - 8.5
- HOLE SIZE: 9.0 +.10/-.00 A/F AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 11.9 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
- THREAD PROOF LOAD MEETS CLASS 8 PER ISO 898-2: 17.2kN

**PROPRIETARY AND CONFIDENTIAL**  
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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05	DRAWN	MJK 10/17/14
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JVK 10/17/14
		C1008/C1010	MFG APPR.	
		FINISH	Q.A.	JR 10/17/14
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
		DO NOT SCALE DRAWING		

		
TITLE:		
LARGE FLANGE FULL HEX		
SIZE DWG. NO.	REV	
<b>A</b> FHL2-610-8.5	A	
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1