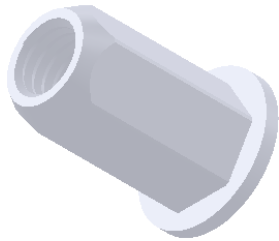
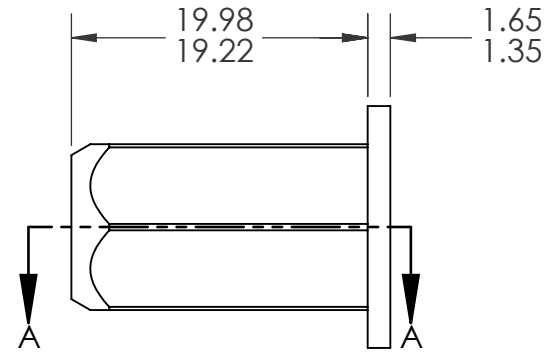
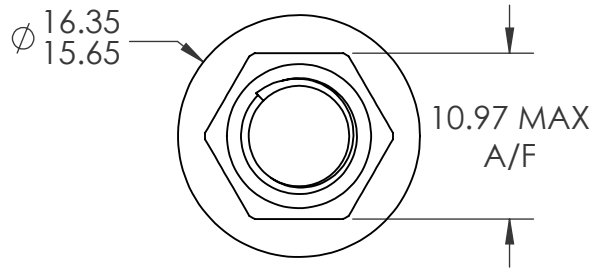
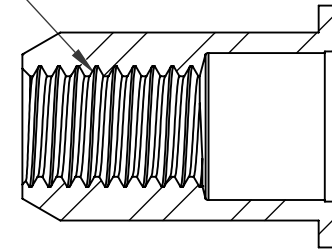


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/17/14	1707



M8X1.25 6H  
PER ASME B1.13M  
MINOR DIA.: 6.65 - 6.91



SECTION A-A


**NOTE:**

- GRIP RANGE: 0.8 - 4.0
- HOLE SIZE: 11.0 +0.1/-0.0 A/F AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 13.6 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
- THREAD PROOF LOAD MEETS CLASS 8 PER ISO 898-2: 31.8kN

**PROPRIETARY AND CONFIDENTIAL**

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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05	DRAWN	MJK	10/17/14
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	JVK	10/17/14
		C1008/C1010	MFG APPR.		
		FINISH	Q.A.	JR	10/17/14
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001	COMMENTS:		
NEXT ASSY	USED ON		E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
APPLICATION		DO NOT SCALE DRAWING			

		
<b>TITLE:</b> LARGE FLANGE FULL HEX		
SIZE	DWG. NO.	REV
<b>A</b>	FHL2-8125-4.0	A
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1