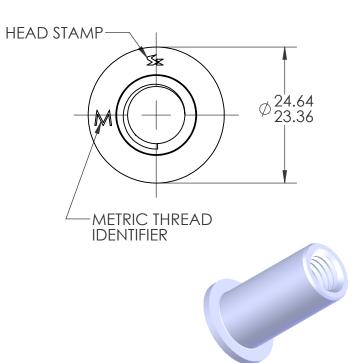
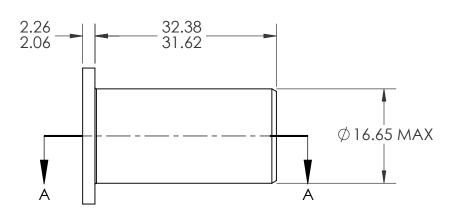
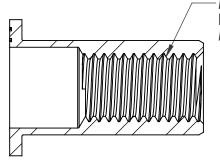
REVISIONS							
REV.	DESCRIPTION	DATE	ECN				
Α	INITIAL RELEASE	8/6/13	1613				







-M12X1.75 6H PER ASME B1.13M MINOR DIA.: 10.11 - 10.44

NOTE:

GRIP RANGE: 1.27 - 3.80

- HOLE SIZE: 16.66 +.25/-.00 AFTER ALL APPLIED FINISHES. INSTALLED LENGTH: 25.0 REF. 2.
- 3.
- 4.
- LUBRICATION: NONE
 INSTALLATION TOOL: FLFX 18 SPIN PULL

SECTION A-A SCALE 1.5:1

USED ON PPLICATION	C1010/C1022 FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001 DO NOT SCALE DRAWING	E-mail: info www.shere: Phone: 866 Fax: 716-87	x.com 5-474-3739		SIZE DWG. NO. REV A LRGR2-12175-3.8 A SCALE: 2:1 WEIGHT: SHEET 1 OF 7	
USED ON	FINISH ZINC PLATE CLEAR TRIVALENT	E-mail: info www.shere: Phone: 866	x.com 5-474-3739		1.21	
	C1010/C1022	COMMENTS:				
	MATERIAL	Q.A. JVK 8/6/13 COMMENTS:		8/6/13		
	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH±1 BEND ±1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	MFG APPR.			LARGE THREAD ROUND BODY	
		ENG APPR.	JVK	8/6/13	TITLE:	
		CHECKED			TITI C.	
		DRAWN	CL	8/6/13		
	UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH: 1 BEND :1 ONE PLACE DECIMAL :0.10 TWO PLACE DECIMAL :0.05 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 DRAWN CHECKED ENG APPR. MFG APPR.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH±1 BEND±1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.00 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 NAME NAME DRAWN CL CHECKED CHECKED TOLERANCING PER: ASME Y14.5M-1994 NAME	DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH±1 BEND ±1 ONE PLACE DECIMAL ±0.05 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 DRAWN CL 8/6/13 CHECKED INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 NAME DATE DRAWN CL 8/6/13	