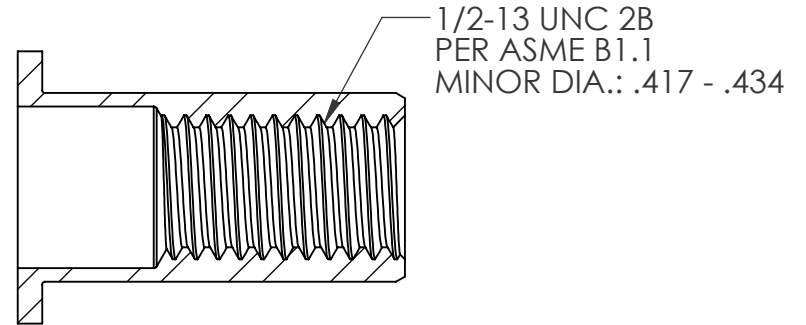
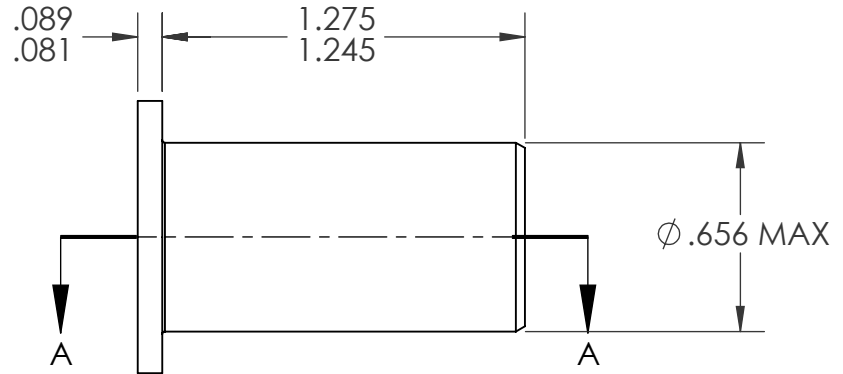
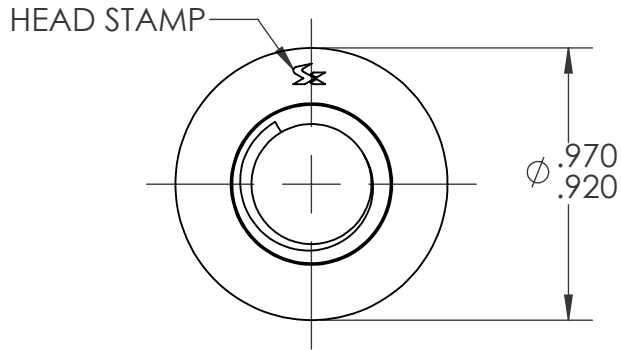


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	8/6/13	1613



NOTE:

1. GRIP RANGE: .050 -.150
2. HOLE SIZE: .656 +.010/-0.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .984 REF.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: FLEX 18 SPIN PULL

SECTION A-A  
SCALE 1.5 : 1

**PROPRIETARY AND CONFIDENTIAL**

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	DRAWN	CL	8/6/13	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED			
		MATERIAL	ENG APPR.	JVK	8/6/13	
		FINISH	MFG APPR.			
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001	Q.A.	JVK	8/6/13	TITLE:
NEXT ASSY	USED ON		COMMENTS:			LARGE THREAD ROUND BODY
		APPLICATION	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SIZE DWG. NO.
		DO NOT SCALE DRAWING				<b>A</b> LRGR2-5013-150
						REV
						A
						SCALE: 2:1 WEIGHT: SHEET 1 OF 1