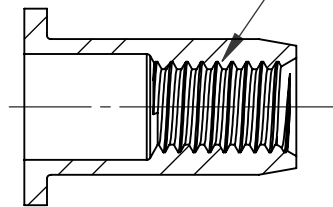
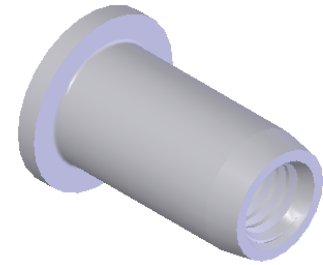


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	1/31/2014	1653

M6 X1.0 6H  
PER ASME B1.13M  
MINOR DIA.: 4.92 - 5.15



SECTION A-A




**NOTE:**

- GRIP RANGE: 3.0 - 5.5
- HOLE SIZE: 9.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: FLEX 5P/5S SPIN PULL

**PROPRIETARY AND CONFIDENTIAL**  
THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF THE COMPANY.  
SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ±1 BEND ±1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05	DRAWN	JMC	1/31/2014
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	JVK	1/31/2014
		STEEL QST 34-3	MFG APPR.		
		FINISH	Q.A.	JR	1/31/2014
		ZINKTOP CLEAR, ROHS COMPLIANT 96W/480R	COMMENTS:	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

		
TITLE: FLAT HEAD OPEN END		
SIZE DWG. NO.	REV	
<b>A</b> TU-SM6UPO55ZT	A	
SCALE: 2:1	WEIGHT: .0054 kg	SHEET 1 OF 1